

Technical Data \

METAL PRIME

Durable, rust-resistant coating and primer

Product Description & Use

Metal Prime is a high-quality rust resistant coating and primer, designed for use where outstanding durability is required, along with the ability to be covered with TritoFlex 2K/1K, TritoCryl 2K/1K, or TritoTherm coating solutions. This primer is noted for great adhesion, combined with good salt spray resistance.

Metal Prime can be applied by roller and brush or by airless sprayer. If applying with a sprayer, use a size 17 to 21 tip.

Substrate Preparation

Metal should be clean and free from oils, grease, dirt, and debris before the application of Metal Prime. Any loose or flaking rust should be removed. In some instances, wire brushing or sand blasting may be needed.

PHYSICAL PROPERTIES	TYPICAL VALUE
Viscosity	27-30 sec. Zahn #2 Cup
Color	Light Gray
Gloss @ 60 °	Flat
Weight/Gallon	12.5 lbs.
Solids by Volume	41.3% average
VOC's	4.2 lbs./gallon
Coverage Rate	350 sf/gallon at 1.5 mil dry
Dry Time @ 70 °	Dust free: 5-8 min Hard: 6-12 hours
Available Size	5 gallons (19 liters)
Thinning & Cleanup	Xylene or Toluene